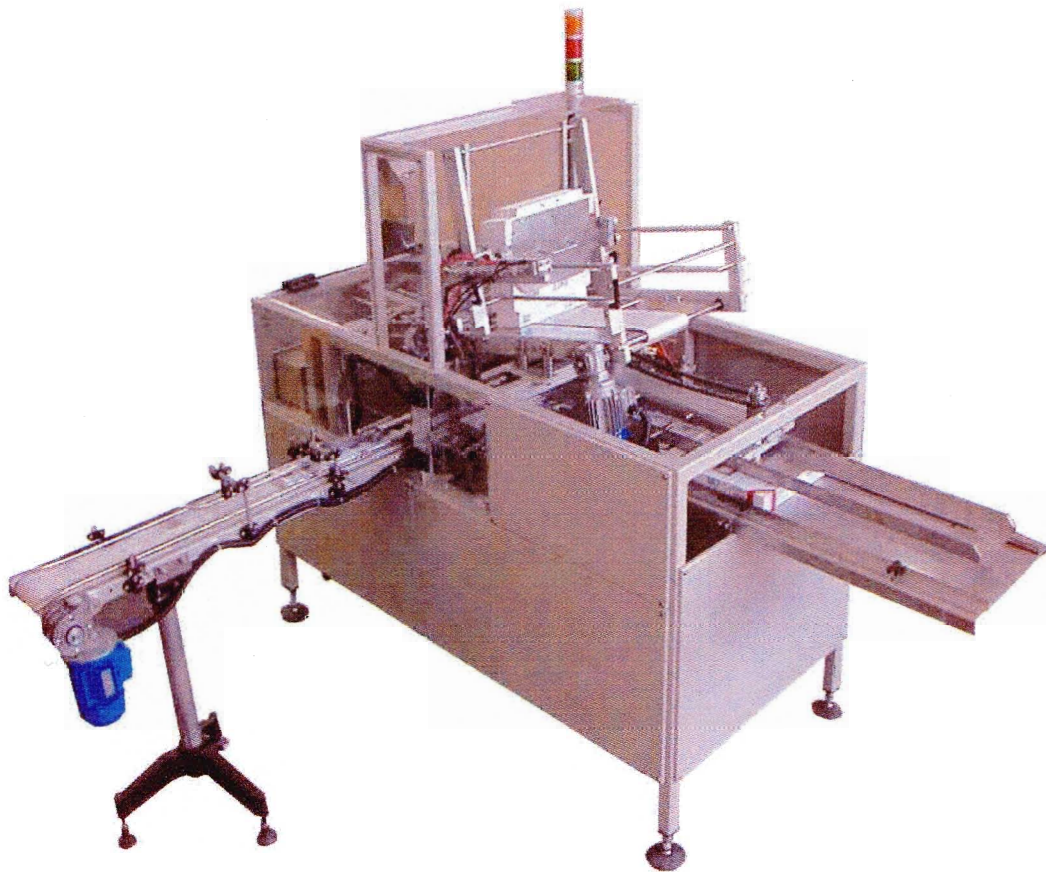




## Model SD-10 Wrap Around Cartoning Machine



### For 10 pack cigarette and other multi pack products

- Simple and economic wrap around for multi pack product.
- AC variable speed drive
- Automatic advance horizontal Magazine for ease of loading
- Venturi vacuum source
- 24 VDC control voltage
- Omron PLC controller
- Over load system on the feeding system.
- Hot melt glue system option  
PVA glue system.

# Wrap Around Cartoning Machine

## SD-10

### MACHINE SPECIFICATION

The SD-10 series is a fully automatic cartoner system designed to wrap around multi pack cigarette.

The SD-10 series using a magazine up to 1000 cartons with Auto' feeding system.

The SD-10 machine is easy clean, and access to all parts.

Designed for quiet low maintenance Operation.

**LEAD** also offers a wide variety of loader, accumulation, and infeed sections to solve your toughest case packaging needs.

### OPTIONS

- Date coding
- Right Left version available
- Color touchscreen

### PRODUCTION SPEED

Up to 30 wrap per minute

### ELECTRICAL REQUIREMENTS

*Input Power:*

240/480 volt, 3 phase, 60 Hz

2.5KW others required is available

*Control Circuit*

24 VDC

*Net weight*

600 Kg.

### AIR REQUIREMENTS

*Operating Pressure:*

80 psi (5.4 atm)

*Line Pressure:*

90 psi (6.1 atm)

*Air Use Per Cycle:*

8 liters free air per cycle

*Hot Melt Air Pressure:*

20 - 60 psi (1.4 - 4 atm)



Xpert Packaging Inc., P.O. Box 7696, La Verne, CA 91750.  
Cell: 310-930-7128 Fax: 800-859-0856 Office: 909-450-8500